

Quality Control

Work Order ID 123240

123240

Page 2

Item ID: 647.3802
 Revision ID:
 Item Name: 212 Upper Cutter Assy
 Start Date: 8/01/14 Start Qty: 1.00
 Required Date: 8/05/14 Req'd Qty: 1.00
 Reference:

Accept ***N900040100***
 Setup Start ***NS1***
 Stop ***NS2***
 Cust Item ID:
 Customer:

1
 1

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Identify as per dwg & Stock Location: _____	0.00							
140									
Packaging	Memo	0.00							
Packaging	***IDENTIFY AS PER IAW MPP-120***								
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

14/8/5

14-8-5

Picklist Print

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Work Order ID: 123240

123240

Parent Item: 647.3802

647 3802

Parent Item Name: 212 Upper Cutter Assy

Start Date: 8/01/14

Required Date: 8/05/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.10.25 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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646.9701		Manufactured	No			110	Each	40.0000	1	1			
646 9701									**			DAS 41 9-89	14-8-1
Cutter Sub Assembly													

Location	Loc Qty	Loc Code
cck011	1	
122778	1	
cck54	39	
110325	4	
121153	6	
121154	12	
91788	5	
m129702	12	

NAS1149FN832P

Purchased

No

110	Each	6,785.000	6	6
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NAS1149FN832P

Washer.

DAS
41
9-89 14-8-1

Location	Loc Qty	Loc Code
ST275	6785	
123185	30	
123522	400	
123900	2	
125268	6353	

6

Picklist Print

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Work Order ID: 123240

Parent Item: 647.3802

Parent Item Name: 212 Upper Cutter Assy

123240

647 3802

Start Date: 8/01/14

Required Date: 8/05/14

Start Qty: 1.00

Required Qty: 1.00

MS21042L08

Purchased

No

110

Each

3,745.000

3

3

MS21042I 08

Nut

DAS

41

9-89

14-8-1

Location

Loc Qty

Loc Code

ST306

3745

123900

1

125445

268

m127304

99

m127410

1398

m128401

1500

m128429

279

m129541

200

3

MS27039-08-19

Purchased

No

110

Each

1,028.000

3

3

MS27039-08-19

Screw

DAS

41

9-89

14-8-1

Location

Loc Qty

Loc Code

ST506

1028

124309

25

125654

78

m127904

925

3

647.3911

Manufactured

No

110

Each

1.0000

1

1

647 3911

212 Upper Deflector

DAS

41

9-89

14-8-1

Location

Loc Qty

Loc Code

ST

1

119958

1

1

August-01-14 10:01:49 AM

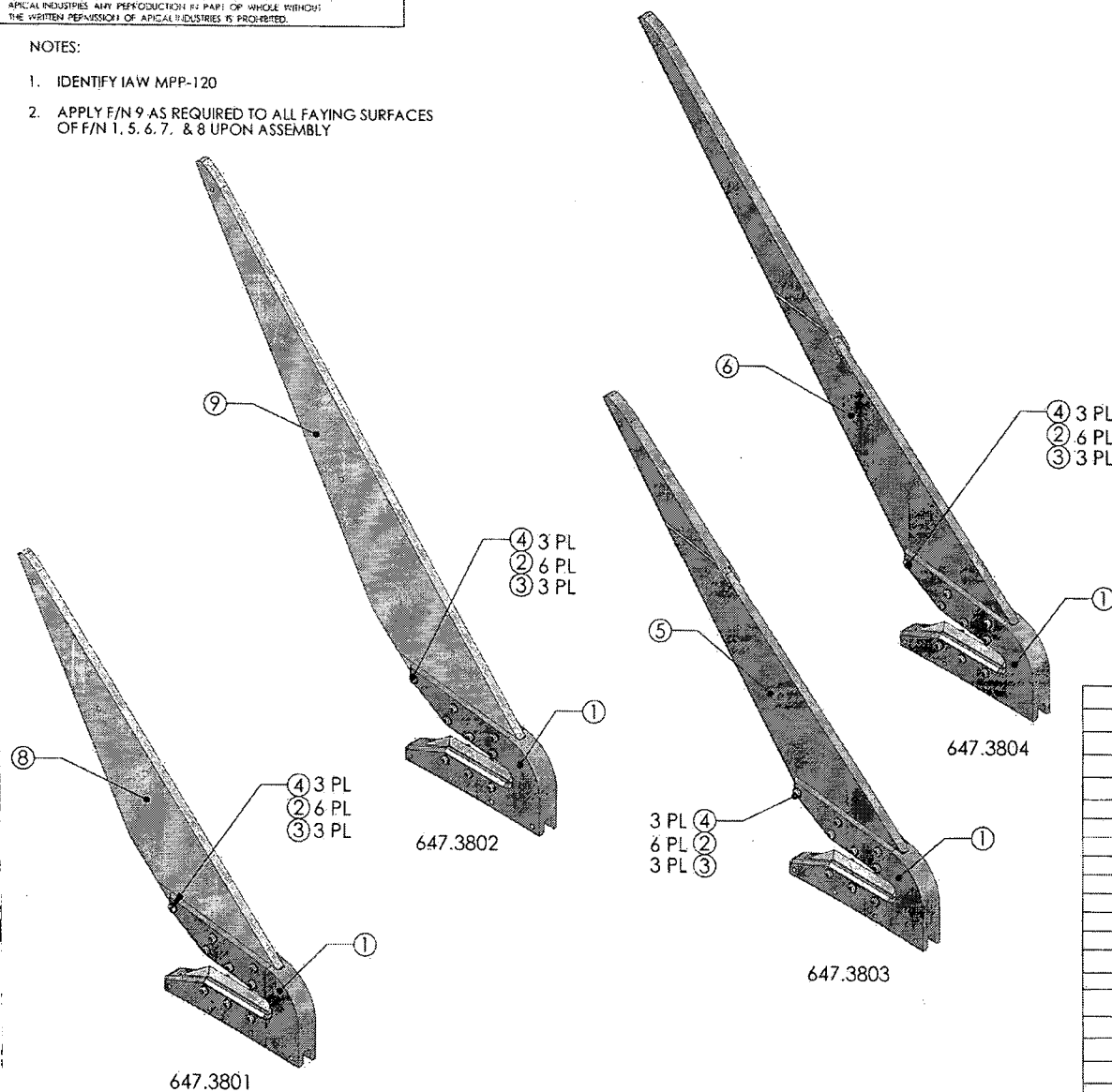
Shop Packet Print

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NOTES:

1. IDENTIFY IAW MPP-120
2. APPLY F/N 9 AS REQUIRED TO ALL FAYING SURFACES OF F/N 1, 5, 6, 7, & 8 UPON ASSEMBLY

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION PRI		TUC
111C	INITIAL RELEASE	09-08-09	P. E. Day



W023240

			1		9	647.3911	212 UPPER DEFLECTOR			
				1	8	647.3910	412 UPPER DEFLECTOR			
A/R	A/R	A/R	A/R		7	601.2045	RTV. LOCITE 598			
1					6	647.3902	LOWER DEFLECTOR ASSY HIGH			
	1				5	647.3901	LOWER DEFLECTOR ASSY LOW			
3	3	3	3		4	601.2765	SCREW	M527039-0819		
2	3	3	3		3	601.1541	LOCKNUT	M521012X.05		
6	6	6	6		2	601.2764	WASHER	EIASS1149NF37P		
1	1	1	1	1	1	646.9701	CUTTER SUB ASSY			
X	X	X	X			647.3904	LOWER CUTTER ASSY HIGH			
						647.3903	LOWER CUTTER ASSY LOW			
						647.3802	212 UPPER CUTTER ASSY			
						647.3801	412 UPPER CUTTER ASSY			
.3804	.3803	.3802	.3801	FIND #	PART #	DESCRIPTION	MATL	SPEC		
				QTY		PARTS LIST				
NEXT ASSY (\$)						APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300				
647.3700						CUTTER ASSY				
ORIGINAL DATE INVOICE BY P. CHECKED J JACKSON D BARKER REWORK APPROVAL PLUMB CONTRACT NO.						SEE CASE CODE 8 07M26 DWG NO 647.3800 SCALE NONE				
STAY OFF THESE SPECIFICATIONS LATE INVENTE CONFIRMATION PLACE STAMP FOR COMPLAINTS TO 1-800-PLUMBER OR CALLS 760-ANGLES 6-7						FEST N/C				